



## 10" WET TILE/STONE SAW



[www.Lackmond.com](http://www.Lackmond.com)

Instruction Manual

# BEAST10

**⚠ WARNING:** To reduce risk of serious injury, thoroughly read and comply with all warnings and instructions in this manual and on product.

KEEP THIS MANUAL NEAR YOUR SAW FOR EASY REFERENCE AND TO INSTRUCT OTHERS

# TABLE OF CONTENTS

<b>TECHNICAL SPECIFICATIONS</b> .....	<b>2</b>	<b>MAKING CUTS</b> .....	<b>14</b>
<b>GENERAL SAFETY INSTRUCTIONS</b> .....	<b>3</b>	Parallel Cut.....	14
Safety Symbols .....	3	Angled Cut .....	15
Work Area Safety .....	3	Bevel Cut .....	15
Extension Cords.....	3	Plunge Cut.....	15
Grounding Instructions .....	4	Adjusting Depth of Cut .....	15
Personal Safety .....	4	<b>MAINTENANCE</b> .....	<b>16</b>
Tool Safety.....	5	Changing the Blade .....	16
Service Safety .....	5	Checking the Bevel .....	17
<b>SPECIFIC SAFETY INSTRUCTIONS FOR TILE SAW</b> .....	<b>5</b>	Cleaning the Pump .....	17
<b>SAW FEATURES</b> .....	<b>7</b>	<b>ADJUSTMENTS</b> .....	<b>18</b>
<b>UNPACKING THE SAW</b> .....	<b>8</b>	<b>TROUBLESHOOTING YOUR SAW</b> .....	<b>19</b>
Shipping Contents .....	8	<b>3-YEAR LIMITED WARRANTY</b> .....	<b>19</b>
Hardware Contents.....	9	<b>PARTS, SERVICES AND WARRANTY ASSISTANCE</b> .....	<b>19</b>
<b>ASSEMBLY</b> .....	<b>9</b>	<b>REPLACEMENT PARTS</b> .....	<b>19</b>
Install the Water Tray.....	9		
Attach the Saw Arm Assembly.....	9		
Attach the Worktable .....	10		
Attach the Splash Trays .....	10		
Install the Table Extension .....	11		
Attach the Miter Guide.....	11		
<b>MOVING AND STORING TILE SAW</b> .....	<b>12</b>		
<b>OPERATION</b> .....	<b>12</b>		
Lubricating the Blade.....	12		
Turning the Saw On and Off .....	13		

# TECHNICAL SPECIFICATIONS

Power supply	120V, 60Hz
Motor capacity	15A
No-load speed	4,200 RPM
Diamond cutting wheel size	10" Dia. X 5/8" (Bore)
Maximum depth of cut at 0°	3-3/8"
Maximum depth of cut at 45°	1-7/8"
Tilting range	0°, 45°
Size of water tray	37-1/8" L X 15-1/8" W X 2-1/8" D
Maximum rip cut	34"
Maximum square tile of diagonal	24"

**NOTICE:** The manual cover illustrates the current production model. All other illustrations contained in the manual are representative only and may not be exact depictions of the actual labeling or accessories included. They are intended for illustrative purposes only.

## SAVE THESE INSTRUCTIONS.

Refer to them often and use them to instruct others.

If tool is loaned to someone, also loan them these instructions.

# GENERAL SAFETY INSTRUCTIONS

**▲WARNING:** BE SURE to read and understand all instructions in this manual before using this Wet Tile/ Stone Saw. Failure to follow all instructions may result in electric shock, fire and/or serious personal injury. Some dust created by using power tools contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

Safety is a combination of using common sense, staying alert, and knowing how your tile saw works. Read this manual to understand this tile saw and how to use it safely.

## SAFETY SYMBOLS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols and the explanations that accompany them deserve your careful attention and understanding. The safety warnings DO NOT, by themselves, eliminate any danger. There are no substitutes for proper accident-prevention measures.

**▲DANGER:** Someone will be seriously injured or killed if the safety information is not followed.

**▲WARNING:** Someone could be seriously injured or killed if the safety information is not followed.

**▲CAUTION:** Moderate or major injury could result if the safety information in this manual is not followed.

## DAMAGE PREVENTION AND INFORMATION MESSAGES

These inform the user of important information and/or instructions that could lead to equipment or other property damage if they are not followed. Each message is preceded by the word "NOTE," as in the example below:

NOTE: Equipment and/or property damage may result if these instructions are not followed.

## WORK-AREA SAFETY

- **KEEP THE WORK AREA CLEAN AND WELL LIT.** Cluttered benches and dark areas invite accidents.
- **DON'T USE IN A DANGEROUS ENVIRONMENT.** Don't use power tools in damp or wet locations or expose them to rain. Don't operate power tools in the presence of flammable liquids, gases, or dust. Power tools create sparks, which may ignite the dust or fumes.
- **OPERATE THE TOOL IN WELL-VENTILATED AREAS,** and provide proper dust removal. Dust generated from some materials can be hazardous to your health. Use dust-collection systems whenever possible.
- **KEEP CHILDREN AND BYSTANDERS AWAY.** All visitors should be kept a safe distance away from the work area.
- **USE THE RIGHT TOOL.** Don't force a tool or attachment to do a job for which it was not designed.
- **MAKE THE TILE SAW CHILD AND TAMPER PROOF** Use padlocks, master switches, or lock by removing starter keys.

## ELECTRICAL SAFETY

**▲WARNING:** To reduce the risk of electrocution, keep all connections dry and off the ground. Do not touch plug with wet hands.

- **VOLTAGE:** Before plugging in the tool, make sure that the outlet voltage is within the voltage marked on the tool's data plate.
- **DO NOT USE "AC ONLY" RATED TOOLS WITH A DC POWER SUPPLY.**

- **DO NOT EXPOSE POWER TOOLS TO RAIN OR WET CONDITIONS.** Water entering a power tool will increase the risk of electric shock. If operating the power tool in damp locations is unavoidable, always use a verified functioning Ground Fault Circuit Interrupter to supply power to your tool. Always wear insulated footwear in damp conditions.
- **DO NOT ABUSE THE CORD.** Never use the cord to carry the tools or to pull the plug from the outlet. Keep the cord away from heat, oil, sharp edges, or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- **USE GROUNDED CIRCUIT.** Use only 3-wire receptacles and extension cords that have 3-prong grounding plugs and 3-pole receptacles to accept the tool's three prong plug.
- **USE THE PROPER EXTENSION CORD.**

## EXTENSION CORD SAFETY

- Use only extension cords that are intended for outdoor use. These extension cords are marked "W-A" or "W" and are identified by a marking "Acceptable for use with outdoor appliances, store indoors while not in use."
- Use only extension cords having an electrical rating equal to or greater than the rating of the product. Do not use damaged extension cords. Examine the extension cord before using, and replace it if it is damaged. Do not abuse extension cords, and do not yank on any cord to disconnect it. Keep the cord away from heat and sharp edges. Always disconnect the extension cord from the receptacle before disconnecting the product from the extension cord.
- Make sure that your extension cord is in good condition.

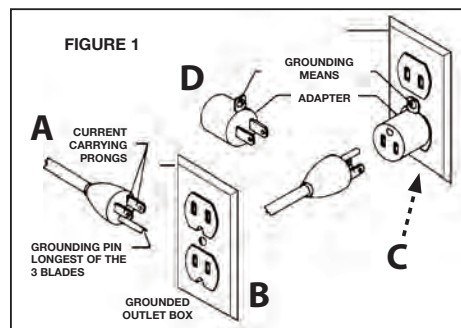
# GENERAL SAFETY RULES

**TABLE 1**

Ampere rating	Volts	Total length of cord in feet			
		25ft.	50ft.	100ft.	150ft.
	120 V~	A.W.G			
0-6		18	16	14	12
6-10		18	16	14	12
10-12		16	16	14	12
12-16		14	12	not recommended	

## GROUNDING INSTRUCTIONS

- In the event of a malfunction or breakdown, grounding provides a path of least resistance for the electric current to reduce the risk of electrical shock. This tool has an electric cord with an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances.
- Do not modify the plug provided with this tool. If it will not fit the outlet, have a properly grounded outlet installed by a qualified electrician.
- Improper connection of the equipment-grounding conductor can result in electric shock. The wire covered with green insulation is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the green wire to a live terminal.
- Check with a qualified electrician or service personnel if you do not completely understand the grounding instructions, or if there is a question as to whether the outlet or tool is properly grounded. Use only 3-wire extension cords that have 3-prong grounding plugs and 3-pole receptacles that accept the tool's plug.
- Repair or replace a damaged or worn cord immediately.
- This tool is intended for use on a circuit with a grounded outlet (B, Fig. 1). The tool has a grounding plug (A, Fig. 1).



- A temporary adapter (D, Fig. 1) may be used to connect this plug to a 2-pole receptacle (C, Fig. 1), if a properly grounded outlet is not available. The green-colored tab extending from the adapter must be connected to a permanent ground, such as a properly grounded outlet box. The temporary adapter should be used only until a qualified electrician can install a properly grounded outlet.
- Ground-fault circuit interrupter (GFCI) protection should be provided on the circuit or outlet to be used for the tile saw. Receptacles are also available having built-in GFCI protection and may be used for this measure of safety.

## PERSONAL SAFETY

**⚠ WARNING:** The operation of any power tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power-tool operation, always wear safety goggles or safety glasses with side shields, and a full-face shield when needed. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with shields. Always use eye protection, which is marked to comply with ANSI Z87.1

- STAY ALERT, WATCH WHAT YOU ARE DOING, and USE COMMON SENSE** when operating a power tool.
- DO NOT** use the tool while tired or under the influence of drugs, alcohol, or medication.
- WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry.
- Pull back and secure long hair. Non-slip footwear is recommended.
- KEEP YOUR HAIR, CLOTHING, AND HANDS AWAY FROM MOVING PARTS.**
- REMOVE ADJUSTING KEYS OR WRENCHES.** Form a habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
- ALWAYS USE SAFETY GLASSES.** Everyday glasses may have impact-resistant lenses, but they are NOT safety glasses.
- USE A DUST OR FACE MASK,** if the operation is dusty.
- WEAR HEARING PROTECTION** to help prevent hearing loss.
- NEVER TOUCH THE PINS OF THE ELECTRICAL PLUG** while inserting it into or removing it from an electrical socket.
- NEVER STAND ON TOOL.** Serious injury could occur if the tool is tipped, or if the cutting tool is unintentionally contacted.

# GENERAL SAFETY RULES

## TOOL SAFETY

- **KEEP ALL GUARDS IN PLACE** and in working order.
- **AVOID ACCIDENTAL STARTING.** Be sure the switch is in the “Off” position before plugging the tool into an electrical outlet.
- **DO NOT CARRY TOOLS WITH YOUR FINGER ON THE SWITCH.**
- **DO NOT OVER REACH.** Keep proper footing and balance at all times.
- **DO NOT FORCE THE TOOL.** Use the correct tool and cutting wheel for your application. The correct tool and cutting wheel will do the job better and more safely when used at the rate for which it is designed.
- **DO NOT USE TOOL IF THE SWITCH DOES NOT TURN IT “ON” OR “OFF.”** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- **DISCONNECT THE TOOL** before servicing, when changing accessories (such as cutting wheels), or storing the tool.
- **STORE IDLE TOOLS OUT OF THE REACH OF CHILDREN** and other untrained people.
- **NEVER LEAVE THE TOOL RUNNING UNATTENDED; TURN THE POWER OFF.** Don't leave the tool until it comes to a complete stop.
- **ALWAYS MAINTAIN TOOLS WITH CARE.** Keep cutting tools sharp and clean. Properly

maintained tools with sharp cutting edges are less likely to bind and are easier to control. Follow all instructions for lubricating and changing accessories.

- **CHECK FOR DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, mounting, and any other conditions that may affect its operation. A guard, cutting wheel or other part that is damaged should be properly repaired or replaced.
- **USE RECOMMENDED ACCESSORIES.** Consult the product manual for recommended accessories. The use of improper accessories may increase the risk of personal injury.

## SERVICE SAFETY

- If any part of this wet-tile/stone saw is missing or should break, bend, or fail in any way; or should any electrical component fail to perform properly: **ALWAYS** shut off the power switch and remove the plug from the power source, and have the missing, damaged, or failed part replaced **BEFORE** resuming operation.
- When servicing a tool, **ALWAYS** use only identical replacement parts. Follow instructions in the Maintenance Section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

## SPECIFIC SAFETY INSTRUCTIONS FOR WET TILE/STONE SAW

**▲WARNING:** BE SURE to read and understand all instructions in this manual before using this Wet Tile/ Stone Saw. Failure to follow all instructions may result in electric shock, fire and/or serious personal injury

**▲WARNING:** To reduce the risk of mistakes that could cause serious, permanent injury, do not plug the tile saw into an electrical receptacle until the following steps have been satisfactorily completed:

- Completely assemble the saw (See “Assembly” section).
- Learn the use and function of the ON-OFF switch, cutting wheel guard, overload protector, spindle lock, depth-stop-adjustment knob, depth-adjustment knob, bevel-cut-adjustment knob, universal guide etc. (See “Getting to Know Your Tile Saw” section).
- Review and understand all safety instructions and operating procedures in this manual.
- Review the maintenance methods for this saw (See “Maintaining Your Saw” section).
- Never put your fingers or hands in the path of the saw cutting wheel or other cutting tool.

- Never reach behind the cutting tool with either hand for any reason. Do not reach behind the cutting wheel to hold down the work piece, support the work piece, remove scraps, or for any other reason.
- Never use a hand position where a sudden slip could cause the fingers or the hand to move into a saw cutting wheel.
- Find and read all the warning labels found on the tool.

The labels on your tool may include the following symbols.

- V** – Volts
- A** – Amperes
- Hz** – Hertz
- W** – Watts
- min** – Minutes
- ~** – Alternating current
- n<sub>0</sub>** – No-load speed
- RPM** – Revolutions or Strokes per minute

**▲** – Indicates danger, warning or caution. It means attention! Your safety is involved.

*continued on page 6*

## SPECIFIC SAFETY INSTRUCTIONS FOR WET TILE/STONE SAW (cont.)

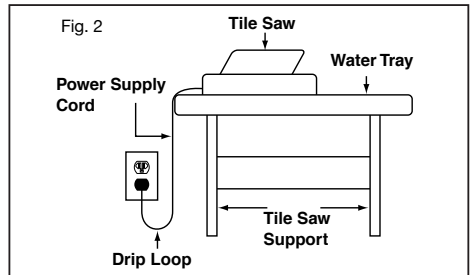
Allowing dust to get into your mouth or eyes or to lie on the skin may promote absorption of harmful chemicals.

Use of accessories that are not recommended for use with this tool may create hazardous conditions.

Use of accessories that are not recommended for use with this tool may create hazardous conditions.

- **DIRECTION OF FEED:** Always feed work into the Cutting wheel against the rotational direction of the Cutting wheel.
- **LET THE BLADE COME TO A COMPLETE STOP** before removing any jammed or off-cut material from around the cutting wheel area.”
- **POSITION OF TILE SAW:** To avoid the possibility of the appliance plug or receptacle getting wet, position the tile saw to one side of a wall-mounted receptacle. The user should arrange a “drip loop” in the cord connecting the saw to a receptacle. (Fig. 2)

The “drip loop” is a section of the cord that hangs below the level of the receptacle or below the connector, if an extension cord is used, to keep the



water that travels along the cord from coming into contact with the receptacle.

If the plug or receptacle does get wet, DON'T unplug the cord. Disconnect the fuse or circuit breaker that supplies power to the tool. Then unplug the tool and examine the receptacle for water. Do not use the receptacle until it is completely dry.

## CALIFORNIA PROPOSITION 65

**⚠ WARNING:** This product and some dust created by power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals, including lead, known to the State of California to cause cancer, birth defects, or other reproductive harm. *Wash hands after handling.*

Some examples of these chemicals are:

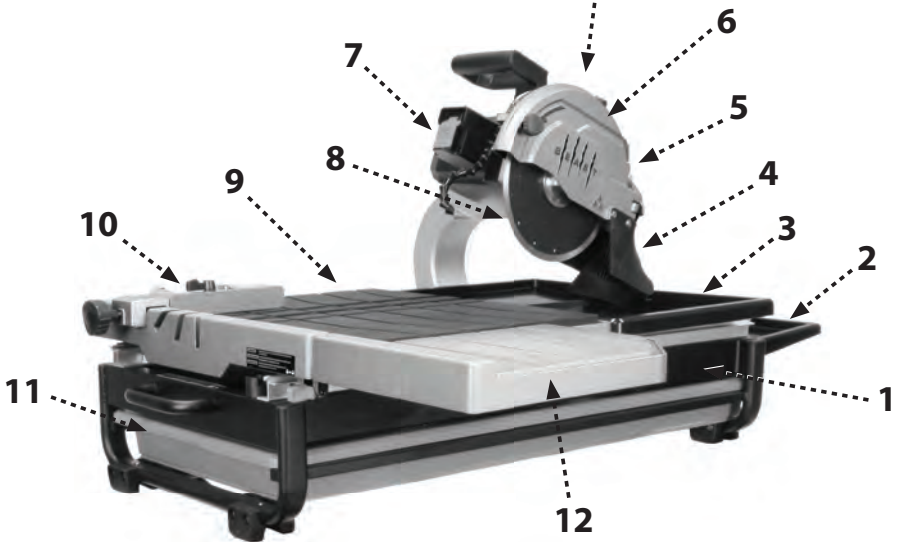
- Lead from lead-based paints
- Crystalline silica from bricks and cement and other masonry products
- Arsenic and chromium from chemically-treated lumber

Your risk from exposure to these chemicals varies, depending on how often you do this type of work. To reduce your exposure, work in a well-ventilated area and with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles. Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.

# SAW FEATURES

The part names and part numbers correspond to those used in the Assembly, Operations and Maintenance sections of this manual.

- |                                  |   |
|----------------------------------|---|
| 1. Main frame                    | <b>Inset</b>                              |
| 2. Lower splash tray             | 15. Water hose                            |
| 3. Upper splash tray             | 16. Bevel lock knob                       |
| 4. Anti-splash guard             | 17. Height Adjustment Knob & Wing Locknut |
| 5. Motor/arm assembly            | 18. Depth of cut lock knob                |
| 6. Blade guard                   |   |
| 7. On/Off switch                 |   |
| 8. Blade                         |   |
| 9. Worktable                     |   |
| 10. Miter guide                  |   |
| 11. Water tray                   |   |
| 12. Table extension              |   |
| 13. Drain plug (not shown)       |   |
| 14. Submersible pump (not shown) |   |



**⚠ WARNING:** The use of any accessory or attachment or performance of any operation with this tool other than those recommended in this instruction manual may present a risk personal injury.

# UNPACKING

**⚠ WARNING:** Prior to tool assembly and use, read this manual thoroughly to familiarize yourself with proper assembly, maintenance and safety procedures.

Check shipping carton and machine for damage before unpacking. Carefully remove components in top foam layer. Remove the top layer of foam then remove all components in the bottom layer of foam. Lay out all parts on a piece of cardboard or other clean, flat surface. Always check for and remove protective shipping materials around motors and moving parts. Do not discard shipping carton and packing materials until you have carefully inspected the contents, assembled the machine and are satisfied that it operates correctly.

Compare package contents to Component Parts List and Hardware Package List prior to assembly to make sure all items are present. Carefully inspect parts to make sure no damage occurred during shipping. If any parts are missing, damaged or preassembled, do not assemble. Instead, call Service Center at 1-800-850-2044 for assistance.

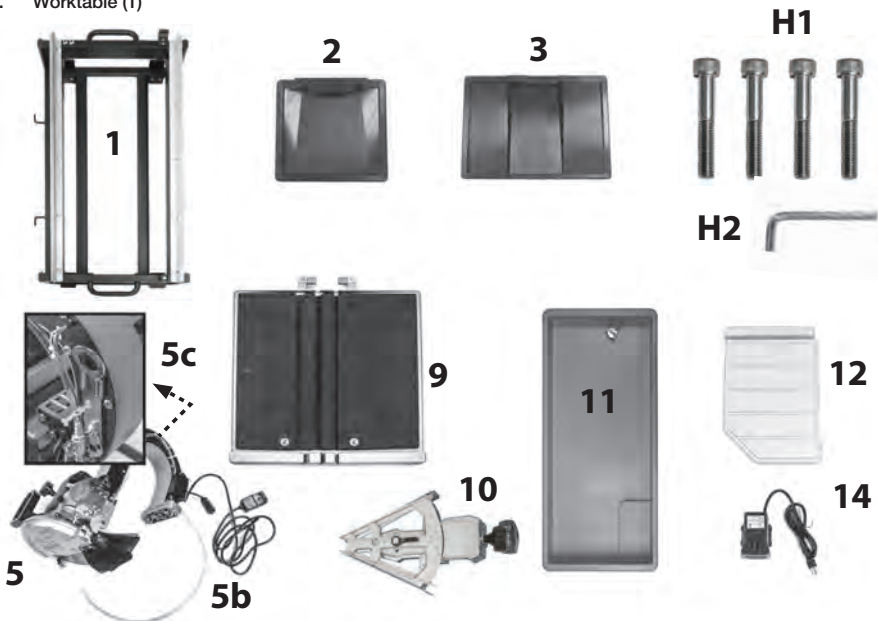
After assembly remove any protective materials and coatings from all of the parts and the tile saw. The protective coatings can be removed by spraying WD-40® on them and wiping them off with a soft cloth. This may need to be redone several times before all of the protective coatings are removed completely.

## SHIPPING CONTENTS

The part names and part numbers correspond to those used in the Assembly, Operations and Maintenance sections of this manual.

Description (QTY)

- |   |                                  |
|---|----------------------------------|
| 1. Main frame                           | 10. Miter guide (1)              |
| 2. Lower splash tray (1)                | 11. Water Tray (1)               |
| 3. Upper splash tray (1)                | 12. Table extension (1)          |
| 5. Motor/Arm Assembly (1)               | 14. Pump                         |
| 5b. Hose                                | H1. M10 X 60 Hex Head Screws (4) |
| 5c. Blade wrench (1) & Allen wrench (1) | H2. 8mm Allen wrench (1)         |
| 9. Worktable (1)                        |                                  |





# ASSEMBLY

The part and hardware names and numbers correspond to those used in Saw Features on page 7 and the Shipping Contents on page 8 & 9.

## INSERT THE WATER TRAY

**⚠WARNING:** Ensure the saw is on a level and stable surface that will support weight of saw, tray and contents.

- (See Figure 5) Insert water tray (11) by sliding it into the frame as shown. The lip of the tray should rest on top of the left and right rails of the main frame.

If using with a stationary or portable stand

- The Beast 10 can also be used with a stationary or portable stand which can be purchased separately. For instructions on properly mounting and securing this tool to a stand, refer to the owner's manual shipped with your stand.

**⚠WARNING:** If you are using this tool with a stationary or portable stand, sold separately, make sure stand assembly is on a level and stable surface that will support weight of saw, tray and contents

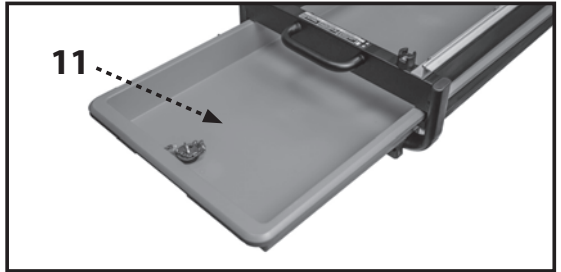


FIGURE 5

## ATTACH THE SAW ARM ASSEMBLY

1. Position the saw arm assembly (5) so that the two pins (C, Fig. 6) on the mounting plate align with the two middle holes in the main frame (1)
2. Insert the pins into holes.
3. (See Figure 7) Secure the saw arm assembly to the main frame using the four M10 X 60 hex head screws (H1) from the inside of the main frame. Tighten using the supplied 8mm Allen wrench (H2).

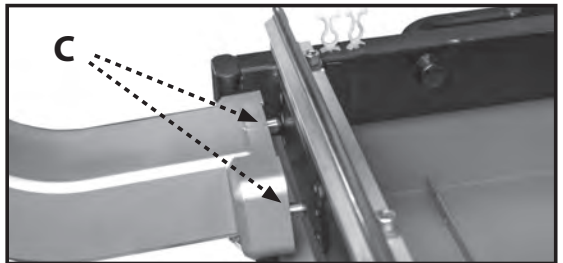


FIGURE 6

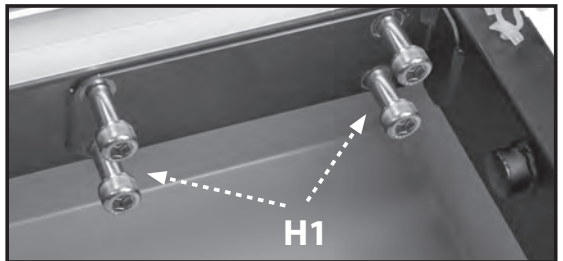


FIGURE 7

## ASSEMBLY (continued)

### ATTACH WORKTABLE

1. Position the slotted table lock (A, Fig. 8) in the open position so that the groove is parallel to the rails on the main frame.
2. Position the worktable (9) so that the two left bearings (B, Fig. 8) on the bottom engage, one over and one under, with the left rail of the main frame. The wheel on the right side of the worktable should ride along the top of the right rail on the main frame.
3. Slowly slide the table onto the rails, pushing it all the way in.
4. Pull up on the table stop (C, Fig. 9) and rotate it 90 degrees until it clicks into place. This will prevent the table from sliding backward, off the main frame.
5. To lock table in place, so it will not move, engage table lock (D, Fig. 9) into rail at location shown.

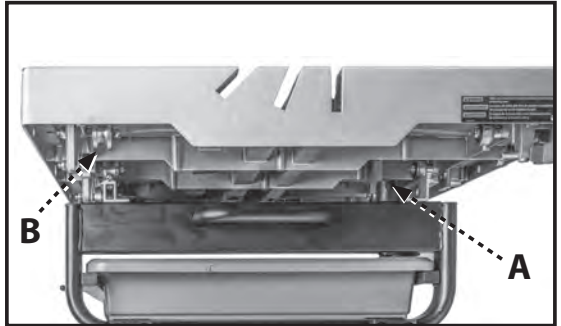


FIGURE 8

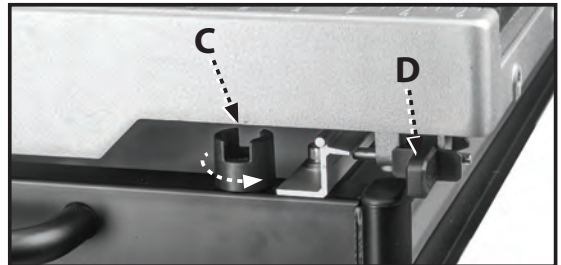


FIGURE 9

### ATTACH SPLASH TRAYS

The Beast 10-inch tile saw has two splash trays, a smaller lower tray (2) and a larger upper tray. (3)

1. Attach the lower splash tray first, by engaging the formed cut-out (A, Fig. 10) on the tray inside the water tray handle (B, Fig. 10).
2. Gently press down on the splash tray until it snaps into place.
3. Attach the upper splash tray by fitting the cutout (C, Fig. 11) on the tray over the mounting plate (D, Fig. 11) on the table.
4. Push the tray toward the table until it has cleared the mounting brackets then push down until the tray locks into place.

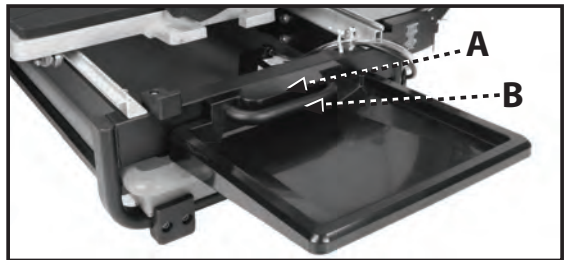


FIGURE 10

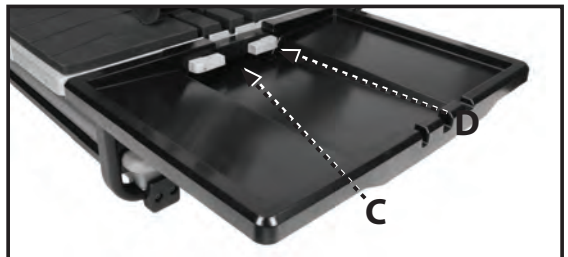


FIGURE 11

## ASSEMBLY (continued)

### INSTALL TABLE EXTENSION

1. The table extension (12) installs on the right side of the worktable.
2. Position the table extension so that the two pins on the extension line up with the two holes (A, Fig. 12) on the worktable as shown.
3. Engage the pins on the extension with the holes.
4. Secure the extension to the worktable by tightening the thumbscrew (B, Fig. 13) located on the bottom of the extension.

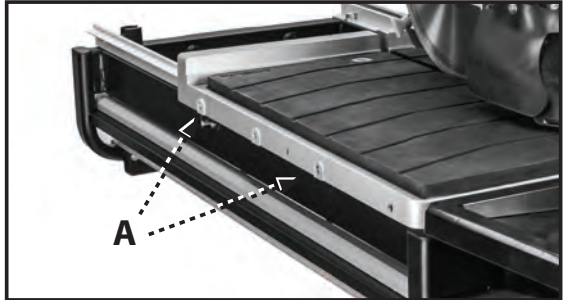


FIGURE 12

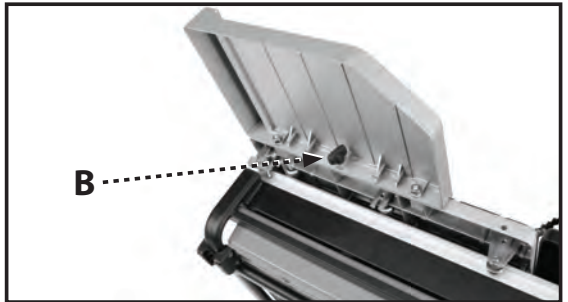


FIGURE 13

### ATTACH THE MITER GUIDE

1. Attach the miter guide (10) by engaging the groove (C) on the underside of the miter with the front rail.
2. Tighten in place using the miter lock knob (D).



FIGURE 14

## MOVING AND STORING TILE SAW

**▲WARNING:** Moving or repositioning saw requires two people, one at each end of main frame.

**▲WARNING:** Saw arm assembly is heavy. Make sure saw arm assembly is separately supported, or main frame will be unbalanced when lifting saw. Use leg muscles to raise and lower main frame to minimize risk of injury.

When repositioning saw on new surface, first remove main frame from stand. Then set up stand securely in level position at desired location on stable surface that will support stand, tray and contents before placing main frame on stand.

**▲WARNING:** Check to make sure saw mounts are properly centered on stand rails before operating saw.

## OPERATION

**▲WARNING:** Failure to comply with the following the warnings may result in serious personal injury.

**READ ENTIRE MANUAL.** In addition to reading these operating instructions, it is important to read and understand the entire manual before operating this saw. Follow all applicable instructions regarding assembly, preparation, and adjustment prior to making any cuts and comply with all safety rules and warnings in this section and elsewhere throughout this manual.

### LUBRICATING THE BLADE

**▲WARNING:** Lack of cooling water may damage the blade. To ensure proper operation, there must be a constant flow of water onto the blade.

There are two ways to ensure a constant flow of water to the blade:

- by the water tray
- by using a fill bucket

### TO USE THE WATER TRAY

1. Ensure the drain plug (A, Fig. 15) is securely inserted into the drain and the locking wing nut (B, Fig. 15) is tight.
2. Attach the free end of the water hose into the outlet nipple (C, Fig. 16) on the submersible pump (14).
3. Place the pump in the bottom of the water tray and firmly press down so that the suction feet are securely adhered.
4. Secure the slack in the water hose and pump's power cord to the tool using the provided snap ties (D, Fig. 16).
5. Fill the water tray to a level that completely covers the pump filter/intake.

**NOTE:** In order to ensure safe operation of the pump, remove the inlet cover on the face of the pump and check to make sure that the entire circular opening of the inlet is underwater.

**NOTE:** Failure to ensure the pump is adequately submerged will cause the pump to burn out, preventing the cooling mechanism from working properly. When using the water tray as the source of water, always check to make sure that the pump is always fully immersed in the water tray.



FIGURE 15

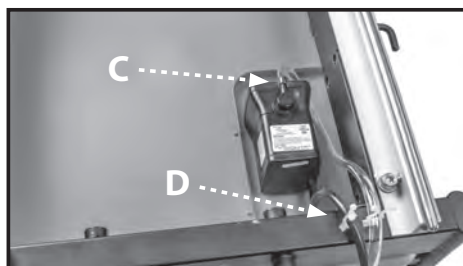


FIGURE 16

## OPERATION (continued)

### TO USE A BUCKET AS A WATER SUPPLY

1. Position a large bucket on the floor and beneath the pump containment area.
2. Place pump (14) in bottom of the bucket.
3. Attach the free end of the water hose into the outlet nipple of the pump.
4. Secure slack hose and power cord to the snap ties provided on the rear of the saw (A, Fig.17).
5. Fill the bucket completely but do not overflow.
6. Operate the saw as directed in "Making Cuts" (page 14).

NOTE: Failure to ensure the pump is adequately submerged will cause the pump to burn out, preventing the cooling mechanism from working. Always check to make sure that the pump is fully immersed and under the water line at all times.

### TO DRAIN THE WATER TRAY

After you have finished using the saw, it is recommended that you drain all water from the water tray. To do this:

1. Position a large bucket on the floor directly beneath the drain opening.
2. Turn the wingnut counter clockwise to loosen drain plug (B, Fig. 18).
3. Drain water from tray and replace plug and tighten wingnut to secure drain plug.

### TURNING THE SAW ON AND OFF

Connect the unit to a power source with the correct voltage and frequency (120V).

1. To start the motor, pull the switch (C) to the "ON" position.
2. To stop the motor, push the switch to the "OFF" position.

NOTE: Providing the pump's plug is inserted into the pump plug receptacle on the motor, the pump will be turned on when the motor is turned on.

### USING THE SAFETY LOCK

When the saw is not being used, the ON/OFF switch should be locked in the OFF position, using a long shackle pad lock with a 3/16" diameter shank.

To lock the saw:

1. Insert the shackle through the hole located underneath the switch and pass it all the way through the lock tab on the switch and out the other side.
2. Secure the lock.
3. Store the key in a secure place and away from the saw.

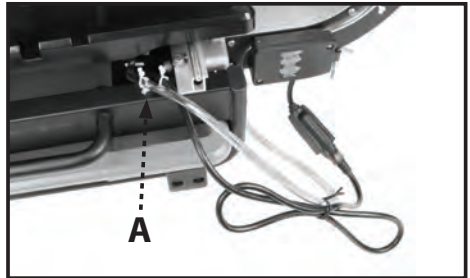


FIGURE 17



FIGURE 18

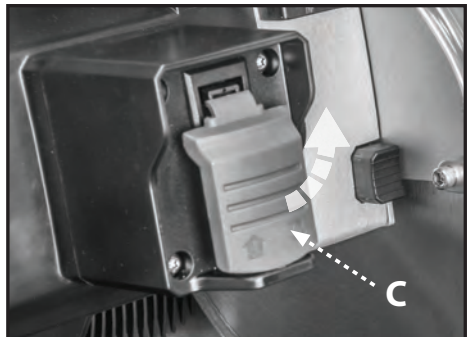


FIGURE 19

## OPERATION (continued)

### RE-SETTING THE SHORT-CIRCUIT SAFETY BUTTON

This saw is equipped with a safety feature that prevents the power plug from short-circuiting in case it gets wet.

Whenever the saw's power plug is disconnected from the power source, the safety feature will trip the internal breaker. This is normal.

To start the saw after it has been reconnected to a power source, depress the red reset button (D, Fig. 20) so that it locks in place.



FIGURE 20

### MAKING CUTS

- ▲WARNING:** Turn the switch knob to the "OFF" position when adjusting the motor.
- ▲WARNING:** Do not attempt to cut very small pieces. Avoid awkward hand positions where a sudden slip could cause your hand or finger to come in contact with the diamond cutting wheel. When cutting any material, make sure that it is fully supported. Hold workpiece firmly. Do not force the material into the cutting wheel.
- ▲WARNING:** Make sure that the cutting-depth adjustment knob and the bevel-cut-adjustment knob are tightened before operating the saw.
- ▲WARNING:** Always ensure the pump is plugged into the power receptacle on the tile saw. Plugging pump into any other receptacle other than the one supplied on saw, may result in shock hazard.
- ▲CAUTION:** Make sure the pump is completely submerged in water to protect pump from failure.

#### Parallel Cut

A parallel cut is any cut made with the miter scale (10) at 45° degrees (the face of the miter guide is parallel to the cutting wheel). To make a parallel cut:

1. Ensure that the angle arrow (A) on the miter guide points to 45°.
2. Loosen the knob (B) on the miter guide.
3. Adjust the miter gauge so that the desired angle on the scale aligns with the angle arrow (A).
4. Tighten the knob.
5. Position and press the tile firmly against the miter guide and move the table evenly with two hands during cutting. Do not force the work piece or move the table too quickly.

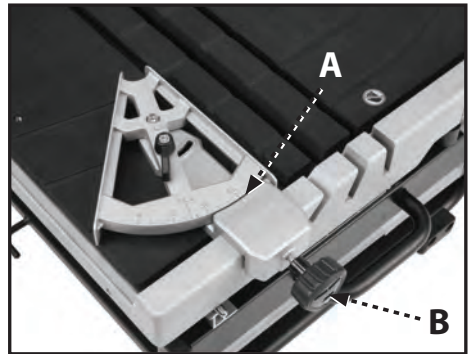


FIGURE 21

#### Angle Cut

Using the miter guide you can make angled cuts up to 45-degrees. To make an angled cut:

1. Loosen the lock knob (C) on the miter guide.
2. Adjust the miter guide to the desired angle and tighten the knob.
3. Using the miter guide to align the material for angle cutting.
4. Move the table forward with two hands during cutting while holding tile securely against table backstop.
5. Do not force the work piece or move the table too quickly.

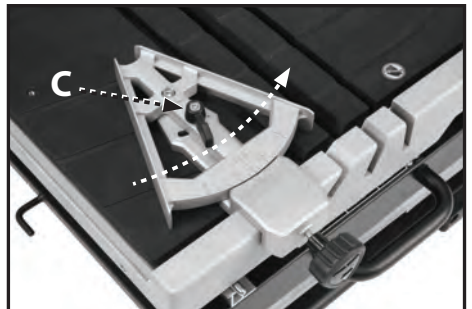


FIGURE 22

## OPERATION (continued)

### Bevel Cut

The saw enables you to make beveled cuts at 45-degrees and 22.5 degrees.

**CAUTION:** If using the bevel function, the saw must be positioned exactly at 45 or 22.5 degrees as shown on the bevel indicator. Make sure the pointer matches up with the line on the bevel scale.

#### To make a bevel cut:

1. Loosen the bevel lock (A).
2. Tilt the saw head so that the pointer on the saw head aligns with the desired bevel as shown on the bevel indicator (B).
3. Tighten the bevel lock.
4. Position and press the tile firmly with two hands during cutting.
5. Move the table forward with two hands during cutting while holding tile securely against table backstop.
6. Do not force the work piece or move the table too quickly.

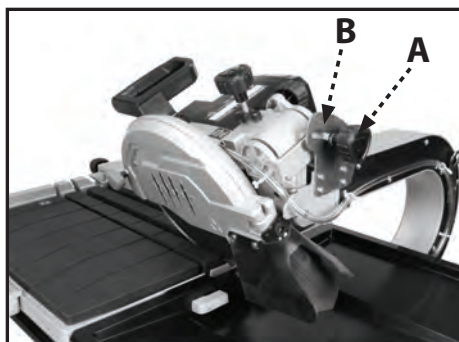


FIGURE 23

### Plunge Cut

1. Loosen the depth of cut lock knob (18).
2. Raise the cutting head to the full, upright position.
3. Align the tile under the cutting wheel by moving the table to the desired position.
4. While holding the table securely in place, plunge the saw into the material. Do not force the saw or move the saw too quickly into the material.



FIGURE 24

## ADJUSTING DEPTH OF CUT

You can adjust the depth of cut to accommodate materials of varying thickness, up to 3-1/4" inches.

1. Loosen the plastic wing lock nut (E) by turning counter clockwise.
2. Turn Depth of Cut Lock Knob (18) counter clockwise to loosen and raise cutter head up to higher position.
3. Adjust Height adjustment knob (17) to desired depth, lowering cutter head to verify depth as needed.
4. Tighten plastic wing lock nut (E) to lock Height Adjustment knob (17) in place.
5. Lower cutter head until cutter head stops and lock depth of cut knob (18) in place to secure cutter head for through cuts or leave knob (18) loose for plunge cuts.

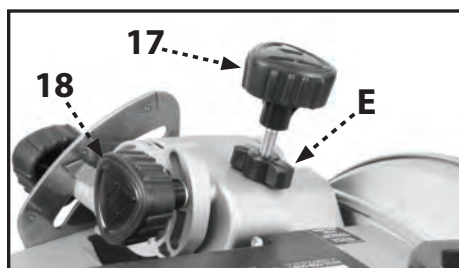


FIGURE 25

You can set the plunge depth to make repeated plunge cuts of the same depth in multiple workpieces.

**CAUTION:** If you are going to make repeated plunge cuts at the same cutting depth, leave the depth of cut lock knob loose. Otherwise, always re-tighten the depth of cut lock knob.

# MAINTENANCE

**▲WARNING:** For your safety, turn off the switch and unplug saw from the power source before performing any maintenance or cleaning. If the power cord becomes damaged in anyway, replace it immediately with the approved cord. When cleaning the saw, do not expose the motor to direct water. If excessive water is introduced into the motor, electric shock and/or damage to the motor can occur.

**Do not service** the electric motor's internal components yourself. Contact an authorized service center.

**Never use water** or any other chemical liquids to clean the electrical parts of the machine.

**Use a soft cloth** to clean off the water and dust from the machine.

**Keep the ventilation slots** of the motor clean to prevent overheating.

**Periodic maintenance** of your tile saw allows for long life and trouble-free operation. The cutting residue that the saw generates could be considerable. A cleaning, lubrication, and maintenance schedule should be maintained.

As a common sense and preventative maintenance practice after each use, follow these recommended steps:

- Clean the entire saw with fresh water after each use.
- Pump clean/fresh water for 1 minute through the water pump and blade guard assembly to safeguard against slurry build-up and clogging.
- Make sure the guide rails are lubricated.
- If the table is not sliding easily, lubricate the bar lightly.
- Inspect the diamond cutting wheel for its overall integrity. Check the rim for wear or damage and replace cutting wheel if necessary.

## CHANGING THE SAW BLADE

1. Loosen the blade cover lock knob (A, Fig. 27).
2. Swing the blade cover (6) open
3. Locate the supplied blade wrench on the saw arm assembly.
4. Depress the blade spindle lock (B, Fig. 26) and use the blade wrench (C, Fig. 27) to loosen the arbor lock nut (D, Fig. 27)
5. Remove the arbor lock nut.
6. Remove the blade.
7. Place the new blade on the arbor so that the arrow on the blade is pointing in the same direction as the arrow on the blade cover. (See Figure 27)
8. Replace the arbor nut and tighten while depressing the spindle lock.
9. Close the cover and tighten the cover lock knob.

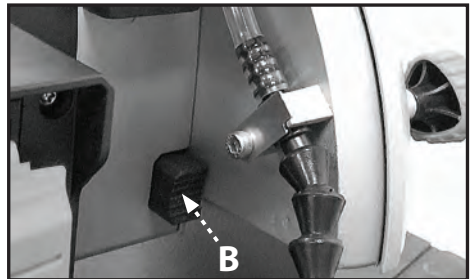


FIGURE 26

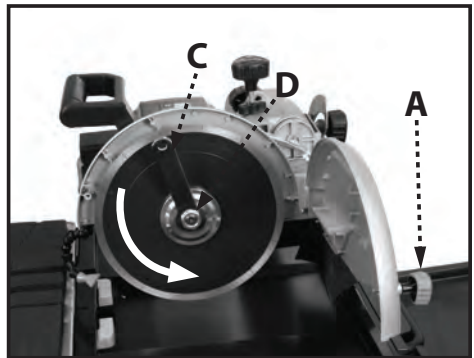


FIGURE 27



## MAINTENANCE (continued)

### CHECKING THE BEVEL

1. Position the worktable (9) so that it is under the blade.
2. Loosen the blade cover lock knob.
3. Swing the blade cover (6) open.
4. With the bevel indicator at 0 degrees, use a framing square to ensure the blade is square with the table.
5. If the blade is not square to the sliding table, adjust the positive stop screw (A) in the direction that the blade needs to move in order to square it to the table. Use a small square to check blade to table squareness.
6. Repeat steps 4 and 5 with the bevel indicator set 45 degrees and using the 45 degree positive stop
7. To adjust pointer (B) to align to 0° or 45° mark on scale loosen screw on pointer and adjust to align to correct mark and re-tighten screw.
8. Close the blade cover and relock

### CLEANING THE PUMP

Remove the front plate and the impeller, and use a small brush or stream of water to clean up any debris.

**⚠CAUTION:** The pump shaft cannot be removed.

**⚠WARNING:** If the water from the pump is reduced or has stopped, replace the pump or have it repaired by the qualified personnel.

**⚠WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known [to the State California] to cause cancer, birth defects or other reproductive harm.

Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks and cement and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

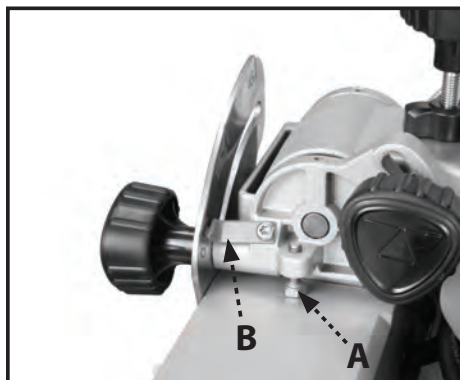
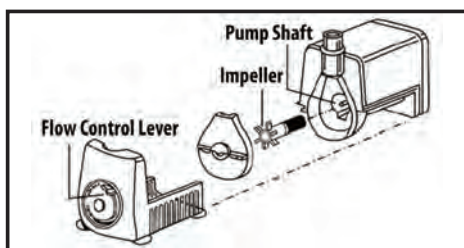


FIGURE 28

### REMOVING THE WATER NOZZLE

It may be necessary to remove or replace the nozzle. If so use perform the following steps:

1. Use the on-board Allen wrench (5c) to loosen the cap screw (C).
2. Flip the retaining arm (D) up and release the nozzle and hose assembly.
3. Grasp the hose and pull the nozzle firmly to disconnect the nozzle from the hose.

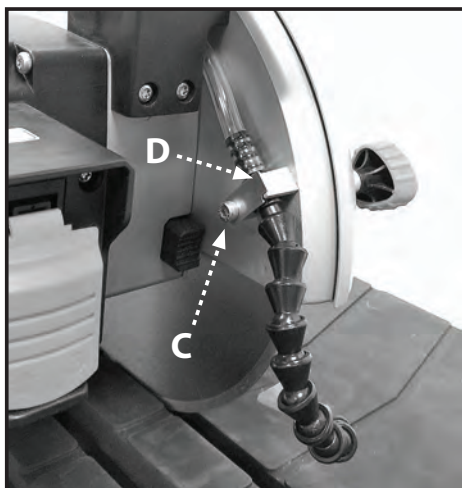


FIGURE 29

## ADJUSTMENTS

**▲ WARNING:** Before performing any adjustments, make sure the tool is unplugged from the power supply and the switch is in the OFF position. Failure to heed this warning could result in serious personal injury.

This saw has been adjusted at the factory to make accurate cuts. However, should your tile saw need adjustment after it has been unpacked and assembled or due to machine wear, the following steps will be used to align the table to the saw blade.

**NOTE:** Do not start any adjustment until you have checked alignment with a square and made a test cut to ensure that adjustments are needed for your tile saw.

### TO SQUARE THE CUTTING WHEEL TO THE TABLE

Do not loosen any screws for this adjustment until you have checked alignment with a square and made a test cut to ensure that adjustments are needed for your tile saw.

- Unplug the saw.
- Remove upper splash tray (3).
- Use the provided Allen wrench to loosen hex socket bolts (A) on the left rail.
- Place a framing square against the worktable fence and flat part of the blade.
- Using Allen wrench to turn set screw (B) to adjust. Move the rail until the fence is square with the blade. (Set screws (B) are located on the outside ends of left rail)
- Tighten the end hex socket bolts (A) to lock rail in place. Then tighten remaining hex socket bolts (A).



FIGURE 30

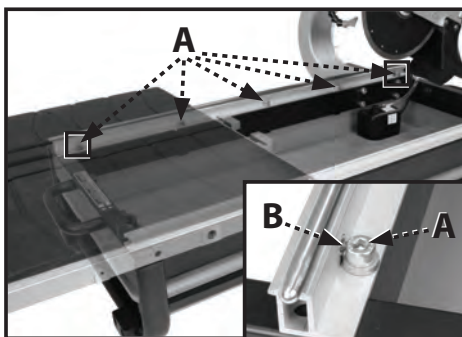


FIGURE 31

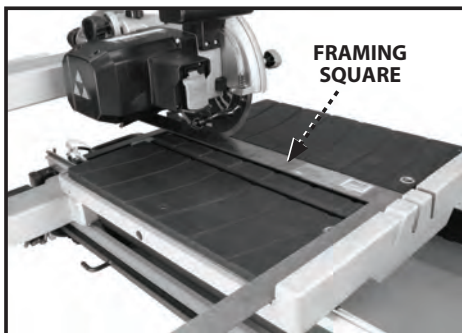


FIGURE 32

## TROUBLESHOOTING

For your safety, turn on/off switch to the OFF position and unplug the saw from the power source before performing any of the trouble shooting steps below.

### 1. Motor is too hot:

- Turn off motor and let it cool down to room temperature
- Check and clean ventilation openings
- If the above actions do not fix the problem, call the Service Center at 1-800-850-2044.

### 2. Motor does not run:

- Verify that all electrical connections are secure
- Test and reset the safety breaker on the power cord ground fault.
- Check that the power source is 120v AC
- If the above actions do not fix the problem, call the Service Center at 1-800-850-2044

### 3. Pump does not pump water to table:

- The water in the tray is not deep enough
- The water hose is loose or has come off at the pump
- The pump electrical cord is not firmly inserted into the intended receptacle
- The filter foam in the pump housing is dirty and/or blocked

### 4. Movement of the sliding tray is not smooth

- The rails are dirty and have build-up from use. Clean rails and guide rollers. Then lubricate them with spray on water resistant lubricant.

To register your tool for warranty service visit our website at [www.Lackmond.com](http://www.Lackmond.com).

### Three Year Limited New Product Warranty

If within three (3) years from date of purchase, this product fails due to a defect in materials or Workmanship, call the Service Center at 1-800-850-2044. Please have a copy of the original receipt for all warranty claims. This warranty excludes incidental or consequential damages and failures due to misuse, abuse or normal wear and tear. This warranty gives you specific rights, and you may also have other rights, which vary, from state to state. Please call 1-800-850-2044 for details.

### REPLACEMENT PARTS

Use only identical replacement parts. You can order parts by calling Technical Service Manager at 1-800-850-2044 to receive personalized support from one of our highly-trained representatives.

### free warning label replacement

If your warning labels become illegible or are missing, call 1-800-850-2044 for a free replacement.



# LACKMOND®

**3065 Chastain Meadows Parkway, Building 200, Suite 200**

**Marietta, GA 30066**

**(800) 850-2044 • [WWW.LACKMOND.COM](http://WWW.LACKMOND.COM)**

Copyright © 2015 LACKMOND® DPEC004079

DATE : 08-10-15

REV DATE : 08-18-15

